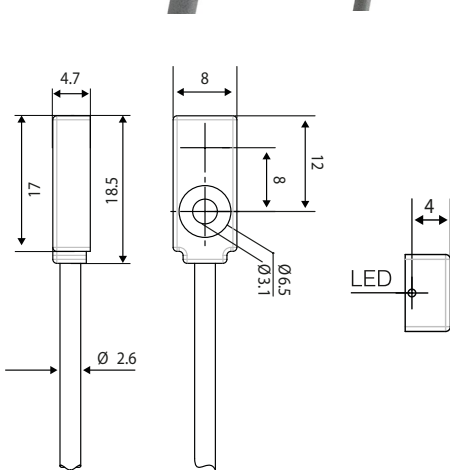
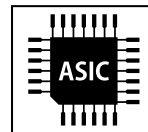
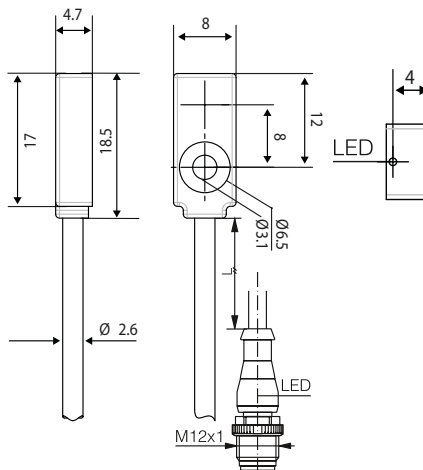


INDUCTIVE SENSOR WELD-IMMUNE DW-Ax-70x-R81-6xx

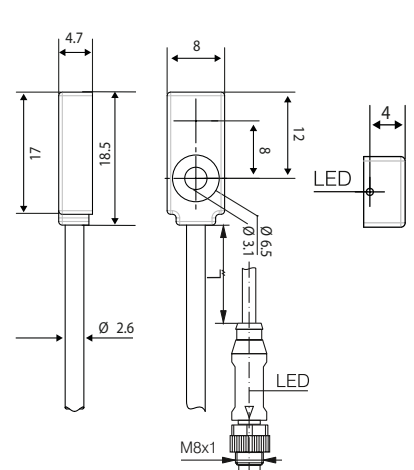
HOUSING	OPERATING DISTANCE	MOUNTING	✓ Anti-spatter coating ✓ Robust full-metal sensor, impact resistant ✓ Magnetic-field immunity: medium frequency ≤ 15 kA ✓ Long operating distance 50 Hz fields ≤ 40 mT ✓ Factor 1 on Fe and Al	
17 x 8 (R81)	2 mm	Embeddable		



Cable
DW-AD-70x-R81-693



M12 Pigtail
DW-AV-70x-R81-693



M8 Pigtail
DW-AV-70x-R81-697

DETECTION DATA		INTERFACE	
Rated operating distance (S_n)	2 mm	Indicator LED, yellow	Sensing state ($0 \leq s \leq S_r$)
Assured operating distance (S_a)	$\leq (0.81 \times S_n)$ mm	IO-Link	✓
Repeat accuracy	0.1 mm	MTTF (@40°C)	1017 years
Hysteresis	$3\% S_r \leq \text{Hyst} \leq 15\% S_r$		
Temperature drift	$\leq 10\% S_r$		
Standard target	8 x 8 x 1 mm ³ , FE360		

Note: $0.9S_n \leq S_r \leq 1.1S_n$.

ELECTRICAL DATA		MECHANICAL DATA	
Supply voltage range (U_B)	10...30 VDC	Mounting	Embeddable
Residual ripple	$\leq 20\% U_B$	Housing material	V4A / 1.4435 / AISI 316 (+ coating)
Output current	≤ 100 mA	Sensing face material	V4A / 1.4435 / AISI 316 (+ coating)
Output voltage drop	≤ 2.0 VDC	Max tightening torque	0.8 Nm with M3 screws
Power consumption (no-load)	≤ 10 mA	Ambient operating temperature	-25...+85°C ¹
Residual current	≤ 0.1 mA	Enclosure rating	IP67
Switching frequency	≤ 15 Hz	Weight (cable/connector)	see page 2
Short-circuit protection	✓	Shock and vibration	IEC 60947-5-2
Voltage reversal protection	✓		
Cable length max.	≤ 300 m		

Note: all data measured according to IEC 60947-5-2 standard with $U_B=20 \dots 30$ VDC, $T_A=23^\circ\text{C} \pm 5^\circ\text{C}$.

CORRECTION FACTORS FOR TARGET OF									
Steel FE 360	1	Copper	1	Aluminum	1	Brass	1.35	Stainless Steel V2A 1/2 mm	0.4/0.75

CORRECTION FACTORS FOR EMBEDDABLE MOUNTING IN SUPPORT OF								
Steel FE 360	0.9	Aluminum	0.8	Brass	0.8	Stainless Steel V2A	0.9	

Note: the operating distance of the sensor must be multiplied by the correction factor of the material. For example, the operating distance on Aluminum is $S_{n, Al} = S_n \times CF_{Al}$. In case of embeddable mounting, the distance is multiplied by the additional correction factor of the support, thus $S_{n, Al} = S_n \times CF_{Al} \times CF_{emb, Al}$.

INSTALLATION CONDITIONS

A : metal free zone
B : sensing face
C : support

a : 4 mm
b : 35 mm
c : 6 mm

d : steel 0 mm

IO-LINK FUNCTIONALITIES

IO-Link version	1.1
SIO mode	Supported
Process data	7-bit input
Baudrate	COM2 (38.4 kBaud)
Minimum cycle time	10.4 ms
ISDU	Not supported

IODD files may be downloaded from
www.contrinex.com/product-range/inductive-sensors/.
Select the product name to display the product page with corresponding downloads.
Alternatively, just click/scan the QR code on the left.

Note: additional installation information can be found in the glossary of the Contrinex General Catalog.

WIRING DIAGRAM

PNP

NPN

PIN ASSIGNMENT

M8 M12

AVAILABLE TYPES						
COATED						
Part number	Part reference	Polarity	Connection	Output on pin 2	Output on pin 4 / bk	Weight
330-320-245	DW-AV-703-R81-693	PNP	PUR, 0.5 m + M12 3-pin	-	Normally open (NO) / IO-Link	20 g
330-320-246	DW-AV-703-R81-697	PNP	PUR, 0.5 m + M8 3-pin	-	Normally open (NO) / IO-Link	20 g
330-320-247	DW-AD-703-R81-693	PNP	PUR, 2 m, 3 wire	-	Normally open (NO) / IO-Link	20 g
320-420-851	DW-AV-701-R81-693	NPN	PUR, 0.5 m + M12 3-pin	-	Normally open (NO)	20 g
330-420-852	DW-AV-701-R81-697	NPN	PUR, 0.5 m + M8 3-pin	-	Normally open (NO)	20 g
330-420-853	DW-AD-701-R81-693	NPN	PUR, 2 m, 3 wire	-	Normally open (NO)	20 g
330-320-253	DW-AP-703-R81-693	PNP	PUR+PTFE, 0.5 m + M12 3-pin	-	Normally open (NO) / IO-Link	30 g
330-320-254	DW-AP-703-R81-697	PNP	PUR+PTFE, 0.5 m + M8 3-pin	-	Normally open (NO) / IO-Link	30 g
330-420-859	DW-AP-701-R81-693	NPN	PUR+PTFE, 0.5 m + M12 3-pin	-	Normally open (NO)	30 g
330-420-860	DW-AP-701-R81-697	NPN	PUR+PTFE, 0.5 m + M8 3-pin	-	Normally open (NO)	30 g

Note 1: AV and AP versions with bright Green LED integrated in connector

Note: part reference may include additional suffix to indicate a revision version or special version. Further information is available on request.

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